SAFETY DATA SHEET



Section 1. Identification

GHS product identifier	: CITGO Premium Gear Oil (MP), SAE 85W-140
Synonyms	: Gear oil
Material uses	: Gear oil
Code	: 631320001

Relevant identified uses of the substance or mixture and uses advised against Not applicable.

Supplier's details	: CITGO Petroleum Corporation P.O. Box 4689 Houston, TX 77210 sdsvend@citgo.com
Emergency telephone number (with hours of operation)	: Technical Contact: (800) 248-4684 Medical Emergency: (832) 486-4700 CHEMTREC Emergency: (800) 424-9300 (United States Only)

Section 2. Hazards identification

OSHA/HCS status	: While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	: Not classified.
GHS label elements	
Signal word	: No signal word.
Hazard statements	: No known significant effects or critical hazards.
Precautionary statements	
General	: Keep out of reach of children.
Prevention	: Do not get in eyes, on skin, or on clothing.
Response	: Wash with plenty of soap and water or use a recognized skin cleanser.
Storage	: Store in accordance with all local, regional, national and international regulations. Store in a dry place and a closed container. Empty containers may contain material residues which can ignite with explosive force. Misuse of empty containers can be dangerous if used to store toxic, flammable, or reactive materials. Cutting or welding of empty containers can cause fire, explosion, or release of toxic fumes from residues. Do not pressurize or expose empty containers to open flame, sparks, or heat. Keep container closed and drum bungs in place. All label warnings and precautions must be observed. Return empty drums to a qualified reconditioner. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling, or disposing of empty containers and/or waste residues of this material.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified	: None known.

Section 3. Composition/information on ingredients

Substance/mixture Other means of identification

: Mixture : Gear oil

CAS number/other identifiers

CAS number

: Not applicable.

Ingredient name	%	CAS number
Residual oils (petroleum), solvent-dewaxed Distillates (petroleum), hydrotreated heavy paraffinic Distillates (petroleum), hydrotreated heavy naphthenic	≤5	64742-62-7 64742-54-7 64742-52-5

* = Various ** = Mixture *** = Proprietary

Any concentration shown as a range is to protect confidentiality or is due to process variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	 Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
Skin contact	 Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	: Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effe	
Eye contact	No known significant effects or critical hazards.
Inhalation	No known significant effects or critical hazards.
Skin contact	No known significant effects or critical hazards.
Ingestion	No known significant effects or critical hazards.
Over-exposure signs/sym	
Eye contact	No specific data.
Inhalation	No specific data.
Skin contact	No specific data.
Ingestion	No specific data.
Indication of immediate me	attention and special treatment needed, if necessary
Notes to physician	Freat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	Freat symptomatically and supportively.
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide
Special protective actions for fire-fighters	 Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protec	tive equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ntainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8).
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities	: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.
	Bulk Storage Conditions: Maintain all storage tanks in accordance with applicable regulations. Use necessary controls to monitor tank inventories. Inspect all storage tanks on a periodic basis. Test tanks and associated piping for tightness. Maintain the automatic leak detection devices to assure proper working condition.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Residual oils (petroleum), solvent-dewaxed	ACGIH TLV (United States, 6/2013). TWA: 5 mg/m ³ 8 hours. Form: Inhalable fraction NIOSH REL (United States, 4/2013). TWA: 5 mg/m ³ 10 hours. Form: Mist STEL: 10 mg/m ³ 15 minutes. Form: Mist OSHA PEL (United States, 2/2013). TWA: 5 mg/m ³ 8 hours.
Distillates (petroleum), hydrotreated heavy paraffinic	ACGIH TLV (United States, 1/2021). TWA: 5 mg/m ³ 8 hours. Form: Inhalable fraction OSHA PEL (United States, 5/2018). TWA: 5 mg/m ³ 8 hours. NIOSH REL (United States, 10/2020). TWA: 5 mg/m ³ 10 hours. Form: Mist STEL: 10 mg/m ³ 15 minutes. Form: Mist
Distillates (petroleum), hydrotreated heavy naphthenic	 ACGIH TLV (United States, 1/2021). TWA: 5 mg/m³ 8 hours. Form: Inhalable fraction OSHA PEL (United States, 5/2018). TWA: 5 mg/m³ 8 hours. NIOSH REL (United States, 10/2020). TWA: 5 mg/m³ 10 hours. Form: Mist STEL: 10 mg/m³ 15 minutes. Form: Mist

Appropriate engineering : controls	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure : controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, vapor controls, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	

Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical products, before
eating, smoking and using the lavatory and at the end of the working period.
Appropriate techniques should be used to remove potentially contaminated clothing.
Wash contaminated clothing before reusing. Ensure that eyewash stations and safety
showers are close to the workstation location.

Section 8. Exposure controls/personal protection

Eye/face protection	: Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If inhalation hazards exist, a full-face respirator may be required instead.
Skin protection	
Hand protection	: Chemical-resistant gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Avoid skin contact with liquid. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Leather boots are not protective for liquid contact.
Respiratory protection	: Avoid inhalation of gases, vapors, mists or dusts. Use a properly fitted, air-purifying or supplied-air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

<u>Appearance</u>		
Physical state	:	Liquid.
Color	:	Light amber
Odor	:	Petroleum.
рН	1	Not available.
Boiling point, initial boiling point, and boiling range	:	Not available.
Flash point	:	Closed cup: 170°C (338°F) [Pensky-Martens [ASTM D-93]] Open cup: 210°C (410°F) [Cleveland.]
Evaporation rate	1	<1 (butyl acetate = 1)
Lower and upper explosive (flammable) limits	:	Lower: 1% Upper: 7%
Vapor pressure	1	<0.0013 kPa (<0.01 mm Hg)
Relative vapor density	1	>1 [Air = 1]
Relative density	1	0.89
Density Ibs/gal	4	Estimated 7.42 lbs/gal
Density gm/cm ³	1	Not available.
Gravity, °API	1	Estimated 27 @ 60 F
Solubility	1	Insoluble in the following materials: cold water and hot water.
Auto-ignition temperature	1	400°C (752°F)
Viscosity	:	Kinematic (room temperature): 361 mm²/s (361 cSt) Kinematic (40°C (104°F)): 356 mm²/s (356 cSt)
Viscosity SUS	:	Estimated 1649 SUS @104 F
Flow time (ISO 2431)	:	Not available.
Particle characteristics		
Median particle size	:	Not applicable.

Section 10. Stability and reactivity

Reactivity	: Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide under US GHS Definition(s).
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

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Product/ingredient name	Result	Species	Dose	Exposure
Distillates (petroleum), hydrotreated heavy paraffinic	LD50 Dermal	Rat	>5000 mg/kg	-
Distillates (petroleum), hydrotreated heavy	LD50 Oral LD50 Oral	Rat Rat	>5000 mg/kg >5000 mg/kg	-
naphthenic	LD50 Oral	Rat	>5000 mg/kg	-

Conclusion/Summary : Distillates (petroleum), hydrotreated heavy paraffinic: Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects. Distillates (petroleum), hydrotreated heavy naphthenic: Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects.

Irritation/Corrosion

Not available.

Skin	: No additional information.
Eyes	: No additional information.
Respiratory	: No additional information.
Sensitization	
Not available.	
Skin	: No additional information.
Respiratory	: No additional information.
Mutagenicity	
Not available.	
Conclusion/Summary	: No additional information.

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Section 11. Toxicological information

Carcinogenicity	
Not available.	
Conclusion/Summary <u>Reproductive toxicity</u> Not available.	: No additional information.
Conclusion/Summary <u>Teratogenicity</u> Not available.	: No additional information.
Conclusion/Summary	: No additional information.
Specific target organ toxici Not available.	t <u>y (single exposure)</u>
Specific target organ toxici Not available.	ty (repeated exposure)
Aspiration hazard Not available.	
nformation on the likely routes of exposure	: Routes of entry anticipated: Dermal.
Potential acute health effect	—
Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.
Symptoms related to the phy	vsical, chemical and toxicological characteristics
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.
Delaved and immediate effe	cts and also chronic effects from short and long term exposure
Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure Potential immediate	: Not available.
effects Potential delayed effects	: Not available.
Potential chronic health eff	
Not available.	
General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.
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Section 11. Toxicological information

Numerical measures of toxicity

Acute toxicity estimates

N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Distillates (petroleum), hydrotreated heavy naphthenic	Acute EC50 >10000 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 >100 mg/l Fresh water Acute NOEL >100 mg/l Fresh water	Fish - Pimephales promelas Algae - Pseudokirchneriella subcapitata	96 hours 72 hours
Conclusion/Summary	: Not available.	•	

Persistence and degradability

Conclusion/Summary	: Not available.		
Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Distillates (petroleum), hydrotreated heavy naphthenic	-	-	Inherent

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Distillates (petroleum), hydrotreated heavy naphthenic	>6	-	high

Mobility in soil

Soil/water partition: Not available.coefficient (Koc)

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

Oil: The product(s) represented by this SDS is (are) regulated as "oil" under 49 CFR Part 130. Shipments by rail or highway in packaging having a capacity of 3500 gallons or more or in a quantity greater 42,000 gallons are subject to these requirements. In addition, mixtures containing 10% or more of this product may be subject to these requirements.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

U.S. Federal regulations	: United States inventory (TSCA 8b): All components are listed or exempted.					
	Clean Water Act (CWA) 307: ethylbenzene; naphthalene					
		Clean Water Act (CWA) 311 : xylene; ethylbenzene; naphthalene This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.				
	and the sheen c to surfa					
<u>SARA 302/304</u>						
Composition/information	<u>n on ingredien</u>	<u>ts</u>				
SARA 304 RQ	: Not appli	cable.				
<u>SARA 311/312</u>						
Classification	: Not appli	cable.				
Composition/information	<u>n on ingredien</u>	<u>ts</u>				
No products were found.						
State regulations						
Massachusetts	: None of the components are listed.					
New York	: None of the components are listed.					
New Jersey	: None of the components are listed.					
Pennsylvania	: None of the components are listed.					
California Prop. 65 Clear	and Reasonab	ole Warnings (2018)				
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Section 15. Regulatory information

WARNING: This product can expose you to chemicals including cumene, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	%	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
cumene ethylbenzene naphthalene	<0.01 <0.01 <0.001	Yes. Yes. Yes.	No. No. No.	- Yes. Yes.	- -

International regulations

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

Inventory list

United States	: All components are listed or exempted.
Australia	: All components are listed or exempted.
Canada	: All components are listed or exempted.
China	: All components are listed or exempted.
Europe	: All components are listed or exempted.
Japan	: Japan inventory (CSCL): Not determined. Japan inventory (ISHL): Not determined.
Malaysia	: Not determined
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: Not determined.
Thailand	: Not determined.
Turkey	: Not determined.
Viet Nam	: Not determined.

Section 16. Other information

National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

Classification			Justification			
Not classified.						
History						
Date of issue/Date of revision	: 10/3/2022	Date of previous issue	: 11/18/2021	Version	:5	10/11

Section 16. Other information

Date of printing	: 10/3/2022
Date of issue/Date of revision	: 10/3/2022
Date of previous issue	: 11/18/2021
Version	: 5
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	: Not available.

Indicates information that has changed from previously issued version.

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