SAFETY DATA SHEET



GHS product identifier	:	CITGO SynDurance® Synthetic MTF
Synonyms	1	Heavy duty transmission fluid
Material uses	1	Synthetic Transmission Fluid
Code	:	631817001

Relevant identified uses of the substance or mixture and uses advised against Not applicable.

(United States Only)

Supplier's details	: CITGO Petroleum Corporation P.O. Box 4689 Houston, TX 77210 sdsvend@citgo.com
Emergency telephone number (with hours of	: Technical Contact: (800) 248-4684 Medical Emergency: (832) 486-4700

Section 2. Hazards identification

operation)

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	: AQUATIC HAZARD (ACUTE) - Category 3 AQUATIC HAZARD (LONG-TERM) - Category 3
GHS label elements	
Signal word	: No signal word.
Hazard statements	: Harmful to aquatic life with long lasting effects.
Precautionary statements	
General	: Keep out of reach of children.
Prevention	: Avoid release to the environment. Do not get in eyes, on skin, or on clothing.
Response	: Wash with plenty of soap and water or use a recognized skin cleanser.
Storage	: Store in accordance with all local, regional, national and international regulations. Store in a dry place and a closed container. Empty containers may contain material residues which can ignite with explosive force. Misuse of empty containers can be dangerous if used to store toxic, flammable, or reactive materials. Cutting or welding of empty containers can cause fire, explosion, or release of toxic fumes from residues. Do not pressurize or expose empty containers to open flame, sparks, or heat. Keep container closed and drum bungs in place. All label warnings and precautions must be observed. Return empty drums to a qualified reconditioner. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling, or disposing of empty containers and/or waste residues of this material.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified	: None known.

CHEMTREC Emergency: (800) 424-9300



Section 3. Composition/information on ingredients

Substance/mixture Other means of

: Mixture

: Heavy duty transmission fluid

CAS number/other identifiers

CAS number

identification

: Not applicable.

Ingredient name	%	CAS number
Amines, C11-14-branched alkyl, monohexyl and dihexyl phosphates	≤3	80939-62-4

* = Various ** = Mixture *** = Proprietary

Any concentration shown as a range is to protect confidentiality or is due to process variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necess	ary first aid measures
Eye contact	 Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	 Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain

Most important sympt	toms/effects, acute and delayed
Potential acute healt	h effects
Eye contact	: No known significant effects or critical hazards.
Inhalation	 Serious effects may be delayed following exposure. Exposure to decomposition products may cause a health hazard.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs	s/symptoms
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.

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Date of previous issue

an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Section 4. First aid measures

Indication of immediate me	Indication of immediate medical attention and special treatment needed, if necessary		
Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. 		
Specific treatments	: Treat symptomatically and supportively.		
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.		

See toxicological information (Section 11)

Section 5. Fire-fighting measures **Extinguishing media** Suitable extinguishing : Use an extinguishing agent suitable for the surrounding fire. media **Unsuitable extinguishing** : None known. media Specific hazards arising : In a fire or if heated, a pressure increase will occur and the container may burst. This from the chemical material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain. **Hazardous thermal** : Decomposition products may include the following materials: decomposition products carbon dioxide carbon monoxide nitrogen oxides phosphorus oxides **Special protective actions** : Promptly isolate the scene by removing all persons from the vicinity of the incident if for fire-fighters there is a fire. No action shall be taken involving any personal risk or without suitable training. **Special protective** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. equipment for fire-fighters

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Small spill	: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up
	if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and
	place in an appropriate waste disposal container. Dispose of via a licensed waste
	disposal contractor.

Section 6. Accidental release measures

Large spill	: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see
	Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	
Protective measures	: Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.
	Bulk Storage Conditions: Maintain all storage tanks in accordance with applicable regulations. Use necessary controls to monitor tank inventories. Inspect all storage tanks on a periodic basis. Test tanks and associated piping for tightness. Maintain the automatic leak detection devices to assure proper working condition.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
None.	

Appropriate engineering controls	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, vapor controls, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 8. Exposure controls/personal protection

Eye/face protection	: Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If inhalation hazards exist, a full-face respirator may be required instead.
Skin protection	
Hand protection	: Avoid skin contact with liquid. Chemical-resistant gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Leather gloves are not protective for liquid contact.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Avoid skin contact with liquid. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Leather boots are not protective for liquid contact.
Respiratory protection	: Avoid inhalation of gases, vapors, mists or dusts. Use a properly fitted, air-purifying or supplied-air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

<u>Appearance</u>								
Physical state	:	: Liquid.						
Color	:	Light amber						
Odor	1	Faint odor.						
рН	:	Not available.						
Boiling point, initial boiling point, and boiling range	:	Not available.						
Flash point	1	Open cup: 238°C (4	60.4°F) [C	levelan	d]			
Lower and upper explosive (flammable) limits	:	Not available.						
Vapor pressure	:		Vapor Pressure at 20°C Vapor pressure at 50°C			sure at 50°C		
		Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
		aniline	0.3	0.04				
		Amines, C11-14-branched alkyl, monohexyl and dihexyl phosphates	0	0				
		N-1-naphthylaniline	0	0				
Relative vapor density		Not available.			+	•	*	•
Relative density	:	0.85						
Density Ibs/gal	:	7.09 lbs/gal						
Density gm/cm ³	:	Not available.						

CITGO SynDurance® Synthetic MTF	
Auto-ignition temperature	: Not available.
Viscosity	: Kinematic (40°C (104°F)): 95.1 mm²/s (95.1 cSt)
Viscosity SUS	:Estimated 441 SUS @104 F
Flow time (ISO 2431)	: Not available.
Particle characteristics	
Median particle size	: Not applicable.
Section 10. Stabil	ity and reactivity
Reactivity	: Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide under US GHS Definition(s).
Chemical stability	: The product is stable.

: Under normal conditions of storage and use, hazardous reactions will not occur.

: Under normal conditions of storage and use, hazardous decomposition products should

Section	11	Toxicological information
Section		I UNICUIUgical IIIIUIIIIaliui

: No specific data.

: No specific data.

not be produced.

Information on toxicological effects

Possibility of hazardous

Conditions to avoid

Incompatible materials

Hazardous decomposition

reactions

products

Acute toxicity

Not available.

Conclusion/Summary	Toxicity fo F Zebra fish, Rainbow tro Acute Toxic	I1-14-branched alkyl, m Fish: 96-hour, LC50: 11.3 ppm purt, 96-hour, LC50: 5.5 p bity to Invertebrates: agna, 24-hour, EC50: 1.2	ppm	κyl phosphates : Acute	
Irritation/Corrosion					
Not available.					
Skin	: No addition	al information.			
Eyes	: No addition	al information.			
Respiratory	: No addition	al information.			
Sensitization					
Not available.					
Skin	: No addition	al information.			
Respiratory	: No addition	al information.			
Mutagenicity					
Not available.					
Conclusion/Summary	: No addition	al information.			
Carcinogenicity					
Not available.					
Conclusion/Summary	: No addition	al information.			
Reproductive toxicity					
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Section 11. Toxicological information

Not available.

Conclusion/Summary	: No additional information.
Teratogenicity	

Not available.

Conclusion/Summary : No additional information.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure) Not available.

Aspiration hazard

Not available.

Information on the likely	: Not available.
routes of exposure	

Potential acute health effects

Short term exposure

Eye contact	: No known significant effects or critical hazards.
Inhalation	: Serious effects may be delayed following exposure. Exposure to decomposition products may cause a health hazard.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	ects
Not available.	
General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

N/A

Section 11. Toxicological information

Section 12. Ecological information

Toxicity	
Not available.	
Conclusion/Summary	: Not available.
Persistence and degradabil	<u>ity</u>
Conclusion/Summary	: Not available.
Bioaccumulative potential Not available.	
Mobility in soil Soil/water partition coefficient (Koc)	: Not available.
Other adverse effects	: No known significant effects or critical hazards.
Section 13. Dispo	sal considerations
Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products

requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

Section 14. Transport information

Oil: The product(s) represented by this SDS is (are) regulated as "oil" under 49 CFR Part 130. Shipments by rail or highway in packaging having a capacity of 3500 gallons or more or in a quantity greater 42,000 gallons are subject to these requirements. In addition, mixtures containing 10% or more of this product may be subject to these requirements.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

 U.S. Federal regulations
 United States inventory (TSCA 8b): All components are listed or exempted. Clean Water Act (CWA) 311: aniline This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

SARA 302/304

Composition/information on ingredients

			SARA 302 TPQ		SARA 304 RQ	
Name	%	EHS	(lbs)	(gallons)	(lbs)	(gallons)
aniline	<0.001	Yes.	1000	117.6	5000	587.9

SARA 304 RQ

: 100000000 lbs / 454000000 kg [141098954.8 gal / 534117647.1 L]

SARA 311/312

Classification : Not applicable.

Composition/information on ingredients

Name	%	Classification
Amines, C11-14-branched alkyl, monohexyl and dihexyl phosphates		SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A

State regulations

Massachusetts	:	None of the components are listed.
New York	:	None of the components are listed.
New Jersey	:	None of the components are listed.
Pennsylvania	. :	None of the components are listed.

California Prop. 65 Clear and Reasonable Warnings (2018)

WARNING: This product can expose you to chemicals including Aniline, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	%	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
aniline	<0.001	Yes.	No.	Yes.	-
2-naphthylamine	trace	Yes.	No.	Yes.	

International regulations

Section 15. Regulatory information

Rotterdam Convention on Prior Informed Consent (PIC) Not listed.

Inventory list

United States	:	All components are listed or exempted.
Australia	:	All components are listed or exempted.
Canada	:	All components are listed or exempted.
China	1	All components are listed or exempted.
Europe	1	All components are listed or exempted.
Japan	:	Japan inventory (CSCL): Not determined. Japan inventory (ISHL): Not determined.
Malaysia	:	Not determined
New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	1	All components are listed or exempted.
Taiwan	:	All components are listed or exempted.
Thailand	1	Not determined.
Turkey	:	Not determined.
Viet Nam	1	All components are listed or exempted.

Section 16. Other information

National Fire Protection Association (U.S.A.)



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Procedure used to derive the classification

Classification	Justification
	Expert judgment Expert judgment

<u>History</u>	
Date of printing	: 11/4/2022
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Section 16. Other information

Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973
	MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	: Not available.

✓ Indicates information that has changed from previously issued version.

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