SAFETY DATA SHEET



Section 1. Identification

GHS product identifier	: CITGO HyDurance AW All-Temp NZ 46
Synonyms	: Hydraulic Oil
Code	: 633613001

Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

Supplier's details	: CITGO Petroleum Corporation P.O. Box 4689 Houston, TX 77210 sdsvend@citgo.com
Emergency telephone number (with hours of operation)	: Technical Contact: (800) 248-4684 Medical Emergency: (832) 486-4700 CHEMTREC Emergency: (800) 424-9300 (United States Only)

Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	: Not classified.

GHS label elements	
Signal word	: No signal word.
Hazard statements	: No known significant effects or critical hazards.
Precautionary statements	
General	: Keep out of reach of children.
Prevention	: Do not get in eyes, on skin, or on clothing.
Response	: Wash with plenty of soap and water or use a recognized skin cleanser.
Storage	: Store in accordance with all local, regional, national and international regulations. Store in a dry place and a closed container. Empty containers may contain material residues which can ignite with explosive force. Misuse of empty containers can be dangerous if used to store toxic, flammable, or reactive materials. Cutting or welding of empty containers can cause fire, explosion, or release of toxic fumes from residues. Do not pressurize or expose empty containers to open flame, sparks, or heat. Keep container closed and drum bungs in place. All label warnings and precautions must be observed. Return empty drums to a qualified reconditioner. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling, or disposing of empty containers and/or waste residues of this material.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified	 Injection of pressurized hydrocarbons can cause severe permanent tissue damage. Initial symptoms may be minor. Injection of petroleum hydrocarbons requires immediate medical attention.

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Section 3. Composition/information on ingredients

Substance/mixture Other means of identification

: Mixture

: Hydraulic Oil

CAS number/other identifiers

CAS number	

: Not applicable.

Ingredient name	%	CAS number
Distillates (petroleum), hydrotreated heavy paraffinic	≥90	64742-54-7
Mineral Oil	≤3	mixture

* = Various ** = Mixture *** = Proprietary

Any concentration shown as a range is to protect confidentiality or is due to process variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necess	ary first aid measures
Eye contact	 Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
Skin contact	 Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	 Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effe		
Eye contact	: No known significant effects or critical hazards.	
Inhalation	: No known significant effects or critical hazards.	
Skin contact	 Injection of pressurized hydrocarbons can cause severe permanent tissue damage. Initial symptoms may be minor. 	
Ingestion	: No known significant effects or critical hazards.	
Over-exposure signs/symp	<u>otoms</u>	
Eye contact	: No specific data.	
Inhalation	: No specific data.	
Skin contact	: No specific data.	
Ingestion	: No specific data.	
Indication of immediate me	dical attention and special treatment needed, if necessary	
Notes to physician	: In the event of injection in underlying tissue, immediate treatment should include extensive incision, debridement and saline irrigation. Inadequate treatment can result in ischemia and gangrene. Early symptoms may be minimal.	
Specific treatments	: Treat symptomatically and supportively.	
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training.	

See toxicological information (Section 11)

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Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: No specific data.
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protect	ive equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ntainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8).
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities	: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.
	Bulk Storage Conditions: Maintain all storage tanks in accordance with applicable regulations. Use necessary controls to monitor tank inventories. Inspect all storage tanks on a periodic basis. Test tanks and associated piping for tightness. Maintain the automatic leak detection devices to assure proper working condition.

Section 8. Exposure controls/personal protection

Control parameters				
Occupational exposure li	i <u>mits</u>			
Distillates (petroleum), hyc	drotreated heavy paraffinic	ACGIH TLV (United States, 1/2021). TWA: 5 mg/m ³ 8 hours. Form: Inhalable		
		fraction OSHA PEL (United States, 5/2018).		
		TWA: 5 mg/m ³ 8 hours.		
		NIOSH REL (United States, 10/2020). TWA: 5 mg/m ³ 10 hours. Form: Mist		
		STEL: 10 mg/m ³ 15 minutes. Form: Mist		
Mineral Oil		OSHA PEL (United States). TWA: 5 mg/m³ 8 hours.		
		ACGIH TLV (United States).		
		Inhalable fraction: 5 mg/m³ 8 hours.		
Appropriate engineering controls	: Good general ventilation should contaminants.	be sufficient to control worker exposure to airborne		
Environmental exposure controls	they comply with the requireme	ork process equipment should be checked to ensure nts of environmental protection legislation. In some engineering modifications to the process equipment will ons to acceptable levels		
Individual protection meas				
Hygiene measures	eating, smoking and using the l Appropriate techniques should	e thoroughly after handling chemical products, before avatory and at the end of the working period. be used to remove potentially contaminated clothing. efore reusing. Ensure that eyewash stations and safety tation location.		
Eye/face protection	industrial settings. If contact is the assessment indicates a hig Safety eyewear complying with assessment indicates this is ne	Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If inhalation hazards exist, a full-face respirator may be required instead.		
Skin protection				
Hand protection		plying with an approved standard should be worn at all products if a risk assessment indicates this is necessary.		
Body protection		for the body should be selected based on the task being ad and should be approved by a specialist before		
Other skin protection	measures should be selected b	Appropriate footwear and any additional skin protection ased on the task being performed and the risks involved pecialist before handling this product. Leather boots are		

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Section 8. Exposure controls/personal protection

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Respiratory protection
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: Avoid inhalation of gases, vapors, mists or dusts. Use a properly fitted, air-purifying or supplied-air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state	: Liquid.
Color	: Colorless to light yellow. [Light]
Odor	: Not available.
рН	: Not available.
Boiling point, initial boiling point, and boiling range	: Not available.
Flash point Lower and upper explosive (flammable) limits	 Open cup: 206°C (402.8°F) [Cleveland] [Product does not sustain combustion.] Not available.

Vapor pressure

Relative vapor density

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Relative density Density Ibs/gal

	Vapor Pressure at 20°C			Vapor pressure at 50°		ure at 50°C
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
benzene	75.01	10				
ethyl acrylate	30	4				
toluene	23.17	3.1				
ethylbenzene	9.3	1.2				
xylene	6.7	0.89				
mesitylene	2.4	0.32				
1,2,4-trimethylbenzene	2.25	0.3				
1,2,3-trimethylbenzene	1.35	0.18				
Naphtha (petroleum), hydrotreated heavy	0.75 to 2.25	0.1 to 0.3				
2-ethylhexyl acrylate	0.18	0.024				
Distillates (petroleum), hydrotreated heavy paraffinic	<0.08	<0.011	ASTM D 5191			
Distillates (petroleum), hydrotreated light paraffinic	<0.08	<0.011	ASTM D 5191			
Distillates (petroleum), solvent-dewaxed light paraffinic	<0.08	<0.011	ASTM D 5191			
Distillates (petroleum), solvent-dewaxed heavy paraffinic	<0.08	<0.011	ASTM D 5191			
Benzenamine, N-phenyl- , reaction products with 2,4,4-trimethylpentene	<0.01	<0.0013	EU A.4			
4,4'-methylene bis (dibutyldithiocarbamate)	0	0				
Not available.						
Not available.						
7.21 lbs/gal						

Density gm/cm ³	: Not available.
Gravity, °API	: 33
Auto-ignition temperature	: Not applicable.
Viscosity	: Kinematic (40°C (104°F)): 46 mm²/s (46 cSt)
Viscosity SUS	: Estimated 213 SUS @104 F
Flow time (ISO 2431)	: Not available.
Particle characteristics	
Median particle size	: Not applicable.

Section 10. Stability and reactivity				
Reactivity	: Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide under US GHS Definition(s).			
Chemical stability	: The product is stable.			
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.			
Conditions to avoid	: No specific data.			
Incompatible materials	: No specific data.			
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.			

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result		Species	Dose	Exposure
Distillates (petroleum), hydrotreated heavy paraffinic	LD50 Dermal		Rat	>5000 mg/kg	-
,	LD50 Oral		Rat	>5000 mg/kg	-
Conclusion/Summary	highly refined of Effects from sin oil mists well at reaction, lipoid studies involvin	ils are reported to ngle and short-terr pove applicable we granuloma format g exposures to lo	have low acute a n repeated exposorkplace exposur ion and lipoid pro- wer concentration	and sub-acute toxi	entrations of minera ng inflammatory and sub-acute sts at or near
Irritation/Corrosion					
Not available.					
Skin	: No additional in	formation.			
Eyes	: No additional in	formation.			
Respiratory	: No additional in	formation.			
Sensitization					
Not available.					
Skin	: No additional in	formation.			
Respiratory	: No additional in	formation.			
Mutagenicity					
Not available.					
Conclusion/Summary	: No additional in	formation.			
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Section 11. Toxicological information

Section 11. Toxic	ological information
Carcinogenicity	
Not available.	
Conclusion/Summary Reproductive toxicity Not available.	: No additional information.
Conclusion/Summary <u>Teratogenicity</u> Not available.	: No additional information.
Conclusion/Summary	: No additional information.
Specific target organ toxic Not available.	ity (single exposure)
<u>Specific target organ toxic</u> Not available.	ity (repeated exposure)
Aspiration hazard Not available.	
Information on the likely routes of exposure	: Not available.
Potential acute health effect	<u>s</u>
Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Injection of pressurized hydrocarbons can cause severe permanent tissue damage. Initial symptoms may be minor.
Ingestion	: No known significant effects or critical hazards.
Symptoms related to the phy	vsical, chemical and toxicological characteristics
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.
Delayed and immediate effe	cts and also chronic effects from short and long term exposure
Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	fects
Not available.	
General	: No known significant effects or critical hazards.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.

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Section 11. Toxicological information

Fertility effects

: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

N/A

Section 12. Ecological information

Toxicity

Not available.

Conclusion/Summary : Not available.

Persistence and degradability

Conclusion/Summary : Not available.

Bioaccumulative potential

Not available.

Мо	bili	ty i	n	soil
		_		

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

RCRA classification

: D018

Section 14. Transport information

	DOT Classification	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
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Section 14. Transport information

	•		
Environmental	No.	No.	No.
hazards			

Oil: The product(s) represented by this SDS is (are) regulated as "oil" under 49 CFR Part 130. Shipments by rail or highway in packaging having a capacity of 3500 gallons or more or in a quantity greater 42,000 gallons are subject to these requirements. In addition, mixtures containing 10% or more of this product may be subject to these requirements.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

U.S. Federal regulations	:	United States inventory (TSCA 8b): Not determined.
		Clean Water Act (CWA) 307: toluene; ethylbenzene; benzene
		Clean Water Act (CWA) 311: toluene; xylene; ethylbenzene; benzene
		This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

Composition/information on ingredients

SARA 304 RQ : Not applicable.

SARA 311/312

SARA 302/304

Classification : HNOC - Injection Hazards

Composition/information on ingredients

No products were found.

State regulations	
Massachusetts	: None of the components are listed.
New York	: None of the components are listed.
New Jersey	: None of the components are listed.
Pennsylvania	: None of the components are listed.
	an and December Manufactor (0040)

California Prop. 65 Clear and Reasonable Warnings (2018)

▲ WARNING: This product can expose you to chemicals including Ethylbenzene, which is known to the State of California to cause cancer, and Toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Ingredient name	%	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
toluene	<0.1	No.	Yes.	-	Yes.
ethylbenzene	<0.001	Yes.	No.	Yes.	-
ethyl acrylate	<0.001	Yes.	No.	-	-
benzene	<0.0001	Yes.	Yes.	Yes.	Yes.

International regulations

Section 15. Regulatory information

Rotterdam Convention on Prior Informed Consent (PIC) Not listed.

Inventory list

United States	: Not determined.
Australia	: Not determined.
Canada	: Not determined.
China	: Not determined.
Europe	: Not determined.
Japan	: Japan inventory (CSCL): Not determined. Japan inventory (ISHL): Not determined.
Malaysia	: Not determined
New Zealand	: Not determined.
Philippines	: Not determined.
Republic of Korea	: Not determined.
Taiwan	: Not determined.
Thailand	: Not determined.
Turkey	: Not determined.
Viet Nam	: Not determined.

Section 16. Other information

National Fire Protection Association (U.S.A.)



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Procedure used to derive the classification

Classification	Justification
Not classified.	
History	·

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Section 16. Other information

Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor
	GHS = Globally Harmonized System of Classification and Labelling of Chemicals
	IATA = International Air Transport Association
	IBC = Intermediate Bulk Container
	IMDG = International Maritime Dangerous Goods
	LogPow = logarithm of the octanol/water partition coefficient
	MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	: Not available.

✓ Indicates information that has changed from previously issued version.

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